

Linear Response Components

For applications requiring thermistors with linear response to temperature change, TRODEX offers linear components. These unique devices consist of a thermistor composite for temperature sensing and an external resistor composite for linearizing.

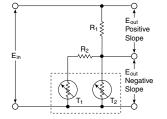
Thermistor composites 44018 and 44019 each contain two thermistors packaged in a single sensor (Figures 1A and 1B). Thermistor composite 44020 contains three thermistors packaged in a single sensor (Figure 1C).

Resistor composites for use with 44018 and 44019 thermistor composites consist of two metal film resistors of the size shown in Figure 2. Resistor composites for use with the 44020 thermistor composite consist of three of the same type metal film resistors.

Linear components are manufactured with different values for different temperatures ranges. When they are connected in networks shown in Figures 3 (A and B) and 4 (A and B), they produce a varying voltage or resistance which is linear with temperature.

One of the basic network manifestations is a voltage divider as in Figure 3A for components other than #44212, and as shown in Figure 3B for component #44212. The area within the dashed lines represents the thermistor composite. The network hookup for linear resistance versus temperature is shown in Figure 4A for linear components except #44212, and in Figure 4B for #44212.

Linear Voltage vs. Temperature



Slope

Slope

Figure 3B

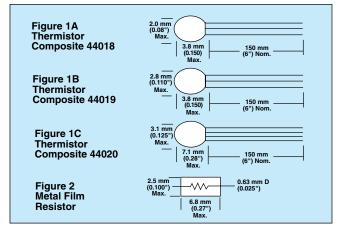
Figure 3A

Note: Model 5830 precision benchtop thermometer includes linearized circuity.

Following is a description of why these networks produce linear information. The equation for a voltage divider network, consisting of R and R_0 in series, is:

$$E_{out} = E_{in} \frac{R}{R + R_0}$$

where E_{out} is the voltage drop across R. If R is a thermistor, and E_{out} is plotted versus temperature, the total curve will be essentially non-linear and of a general "S" shape, with linear or nearly linear portions near the ends and in the center.



If R is modified by the addition of other thermistors and resistors, linearity of the center section of the curve, where sensitivity is greatest, can be extended to cover a wide range of temperatures. This section follows the general equation for a straight line, y = mx + b or in terms of a linear component:

For Voltage Mode

E_{out} = ±MT + b

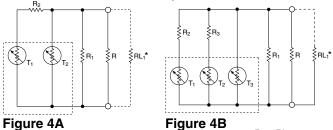
where M is slope
in volts/°T,
T is temperature
in °C or °F, and
b is the value of
E_{out} when T = 0°

For Resistance Mode

R_t = MT + b

where M is slope
in ohms/°T,
T is temperature
in °C or °F, and
b is the value of the
total network resistance,
R_t, in ohms when T =

Linear Resistance vs. Temperature



*RL₁ may be any value as long as a new R₁ value $R_{1A} = \frac{R_1 \times RL_1}{RL_1 - R_1}$ *RL₁ may be any value as long as a new R₁ value $R_{1A} = \frac{R_1 \times RL_1}{RL_1 - R_1}$

E_{out} Positive Sensitivity is 400 times greater than an IC thermocouple. Thermistor values as high as 30 mV/°C are common. In addition, output voltage can be applied to a recorder or digital voltmeter to produce a precise, sensitive, direct reading thermometer.

Multiplexing

The 44018 thermistor composite is used in four of the linear components. The part that changes in each component is the resistor composite, which determines the temperature range. Therefore, the 44018 thermistor composite can be used over the entire -30 to 100°C temperature range by simply changing resistor composites. Its accuracy and interchangeability over the full range is ±0.15°C It is not mandatory that OMEGA® resistor composites be used with the 44018 thermistor composite. Any 0.1% resistors of the proper values and with a temperature coefficient of 30 PPM or less may be substituted.

In other situations, it is frequently desirable to have thermistor composite temperature sensors at more than one location. When this is required, it is not necessary to have a separate resistor composite for each thermistor composite. It is

possible to multiplex any number of thermistor composites through a single resistor composite for greater design flexibility

OE

To Order				
Linear Kit _† Model No.	Thermistor Composite Model No.	Resistor Composite Model No.		
44201	44018	44301		
44202	44018	44302		
44203	44018	44303		
44204	44018	44304		
44211A	44019	44311A		
44212	44020	44312		

See the next page for more information.

Ordering Examples: 44203, linear kit, 44018, dual thermistor composite plus 44303, resistor composite sensor.

44202, linear kit, 44018, dual thermistor composite plus 44302, resistor composite sensor.

Component Specifications

Component Specif		0.5	0.0	0.5	
	°C	°F	°C	°F	
† Linear Components					
Kit Model No.	44	44201		44202	
Range	0 to 100°C	32 to 212°F	-5 to 45°C	23 to 113°F	
Thermistor Composite				•	
Model No.	44018		44018		
Resistor Composite					
Model No.	44301		44302		
Resistor	$R_1 = 3200 \Omega$		$R_1 = 5700 \Omega$		
Composite Values	$R_2 = 6250 \Omega$		$R_2 = 12000 \Omega$		
Thermistor Accuracy	±0.15°C	±0.27°F	±0.15°C	±0.27°F	
& Interchangeability	-30 to 100°C	-22 to 212°F	-30 to 100°C	-22 to 212°F	
E ₀ Positive Slope	E _{out} =	E _{out} =	E _{out} =	E _{out} =	
	(+0.0053483 E _{in}) T	(+0.00297127 E _{in}) T	(+0.0056846 E _{in}) T	(+0.00315851 E _{in}) T	
	+0.13493 E _{in}	+0.03985 E _{in}	+0.194142 E _{in}	+0.093083 E _{in}	
E ₀ Negative Slope	E _{out} =	E _{out} =	E _{out} =	E _{out} =	
	(-0.0053483 E _{in}) T	(-0.00297127 E _{in}) T	(-0.0056846 E _{in}) T	(-0.00315851 E _{in}) T	
	+0.86507 E _{in}	+0.96015 E _{in}	+0.805858 E _{in}	+0.906917 E _{in}	
Resistance Mode	R _t =	R _t =	R _t =	R _t =	
	(-17.115) T +2768.23	(-9.508) T +3072.48	(-32.402) T +4593.39	(-18,001) T +5169.42	
*Ein MAX	2.0 Volts		3.5 Volts		
*I _T MAX	625 μΑ		615 μA		
***Load Resistance					
Minimum R.L.	3 M Ω		10 MΩ		
Linearity Deviation	±0.216°C	±0.388°F	±0.065°C	±0.12°F	

^{*} Ein Max and *I_T Max values have been assigned to control thermistor self-heating errors so they do not enlarge the component error band; i.e., the sum of the linearity deviation plus the probe tolerances. The values were assigned using a thermistor dissipation constant of 8MW/°C in stirred oil. If better heat-sink methods are used or if an enlargement of the error band is acceptable, Ein Max. and I_T Max values may be exceeded without damage to the thermistor probe.

^{***} See Figure 1, example 1 on typical linear component application on next page.

^{††} Kit includes thermistor composite and resistors.

	°C	°F	°C	°F
Linear Components Kit Model Number [†]	44203		44204	
Range	-30 to 50°C	-22 to 122°F	-2 to 38°C	+30 to 100°F
Thermistor Composite Model Number	44018		44018	
Resistor Composite Model Number	l .	303	44304	
Resistor		8,700 Ω	$R_1 = 5700 \Omega$	
Composite Values	$R_2 = 35,250 \Omega$		$R_2 = 12,400 \Omega$	
Thermistor Accuracy & Interchangeability	±0.15°C -30 to 100°C	±0.27°F -22 to +212°F	±0.15°C -2 to +38°C	±0.27°F -22 to +212°F
E ₀ Positive Slope	$E_{out} = (+0.0067966 E_{in}) T +0.34893 E_{in}$	$E_{out} = (+0.00377588 E_{in}) T +0.228102 E_{in}$	E _{out} = (+0.00563179 E _{in}) T +0.192439 E _{in}	$E_{out} = (+0.0031289 E_{in}) T +0.09232 E_{in}$
E ₀ Negative Slope	E _{out} = (-0.0067966 E _{in}) T +0.65107 E _{in}	E _{out} = (-0.00377588 E _{in}) T +0.771898 E _{in}	E _{out} = (-0.00563179 E _{in}) T +0.807563 E _{in}	E _{out} = (-0.0031289 E _{in}) T +0.90768 E _{in}
Resistance Mode	R _t = (-127.096) T +12175	R _t = (-70.608) T +14435	R _t = (-32.1012) T +4603.1	R _t = (-17,834) T +5173.8
Ein MAX*	3.0	Volts	4 V	olts/
I _T MAX***	475 μΑ		685 μA	
Load Resistance	10	Мо	40.440	
Minimum R.L.***	±0.16°C	ΜΩ	10 MΩ ±0.03°C ±0.055°F	
Linearity Deviation Linear Components	±0.16 C	±0.29°F	±0.03 C	±0.055°F
Kit Model Number	442 ⁻	11A	44212	
Range	-55 to 85°C	-67 to 185°F	-50 to 50°C	-58 to 122°F
Thermistor Composite			4.4	200
Model Number Resistor Composite	440	119	44020	
Model Number	443-	11Λ	44312	
Resistor	l .			3,100 Ω
Composite Values	$R_1 = 3550 \Omega,$ $R_2 = 6025 \Omega$		$R_2 = 88,200 \Omega$ $R_3 = 38,000 \Omega$	
Thermistor Accuracy & Interchangeability	±0.4°C, 0 to 85°C ±0.8°C, -55 to 0°C	±0.72, 32 to 185°F ±1.44, -67 to 32°F	±0.1°C -50 to 50°C	±0.18°F - 58 to 122°F
E ₀ Positive Slope	E _{out} = (+0.005068 E _{in}) T +0.3411 E _{in}	E _{out} = (+0.002816 E _{in}) T +0.2510 E _{in}	E _{out} = (+0.00559149 E _{in}) T +0.40700 E _{in}	E _{out} = (+0.00310638 E _{in}) T +0.30760 E _{in}
E ₀ Negative Slope	E _{out} = (-0.005068 E _{in}) T +0.6589 E _{in}	E _{out} = (-0.002816 E _{in}) T +0.7490 E _{in}	E _{out} = (-0.00559149 E _{in}) T +0.59300 E _{in}	E _{out} = (-0.00310638 E _{in}) T +0.69240 E _{in}
Resistance Mode	R _t = (-17.99) T +2339	R _t = (-9.994) T +2658.8	R _t = (-129.163) T +13698.23	R _t = (-71.757) T +15994.5
Ein MAX.*	2.0 Volts		3.5 Volts	
I _T MAX.***	833 μΑ		700 μΑ	
Load Resistance Minimum R.L.***	10 MΩ		10 MΩ	
Linearity Deviation	±1.1°C	±2°F	±0.15°C (condition A)** ±0.08°C (condition B)**	±0.27°F (A) ±0.15°F (B)

^{***} The maximum error at any point is the algebraic sum of the thermistor manufacturing tolerances, plus linearity deviation, a fixed network behavior. Condition "A" is the worst case linearity deviation of ±0.15°C and may occur with the ±0.1% resistors supplied. Condition "B" exists when the three resistors are whin ±0.02% of nominal, which reduces linearity deviation to ±0.08°C.

Note: The time required for a thermistor composite to indicate 63% of a newly impressed temperature is one second in "well stirred" oil and ten seconds in free , still air.

^{††} Kit includes thermistor composite and resistors.

Typical Linear Component Applications

Example 1:

To measure and record on a 100 mV recorder temperature in the range 30 to 40°C.

- 1. Select Part number 44202 (temperature range -5°to +45°C) basic equation $E_{out1} = (-0.0056846 E_{in}) T + 0.805858 E_{in}$
- 2. Calculate Ein for 10°C equal to 100 mV

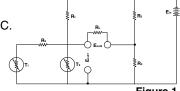


Figure 1

$$(E_{out},\ @30^{\circ}\text{C} - E_{out1}\ @\ 40^{\circ}\text{C}) = 100\ mV \\ [(-0.0056846\ E_{in})\ 30^{\circ}\text{C} + 0.805858\ E_{in}] - [(-0.0056846\ E_{in})\ 40^{\circ}\text{C} + 0.805858\ E_{in}] = 100\ mV \\ 0.056846\ E_{in} = 100\ mV \\ E_{in} = 1.7591\ Volts$$

3. Using the Linear network as two legs of a Wheatstone bridge add the two additional legs,

 R_3 and R_4 so that E_{out2} = 0 when T = 30°C. (See Figure 1.) R_3 and R_4 are calculated from five known conditions.

- (1) The voltage drop across R₄ (E_{R4}) should equal E_{out1} at 30°C for E_{out2} to equal zero.
- (2) $E_{in} = 1.7591 \text{ Volts}$
- (3) 1000 ohms ≤ R₃ + R₄ ≤ 5000 ohms. (If R₃ + R₄ is less than 1 K, excessive battery drain may occur.

If R₃ + R₄ is more than 5 K, some degradation of linearity will occur.)

(4)
$$E_{R4} = \frac{E_{in} R_4}{R_3 + R_4}$$

(5) $E_{out1} = -0.0056846$ (1.7591 Volts) (+30°C) +0.805858 (1.7591 Volts) = 1.1180 Volts

$$(5) \ E_{out1} = -0.0056846 \ (1.7591 \ Volts) \ (+30^{\circ}C) \ +0.805858 \ (1.7591 \ Volts) = 1.1180 \ Volts$$

$$E_{R4} = E_{out1} = E_{R4} = \quad \frac{E_{in} \ R_4}{R_3 + R_3} \text{ or } 1.1180 = \frac{R_4}{R_3 + R_4} \text{ and let us choose } R_3 + R_4 = 1000 \ \text{ohms.}$$
 Solve for R_3 and R_4
$$1.1180 = \frac{R_4}{R_4 + 100 - R_4} \frac{1.7591}{R_4 + 100 - R_4} \quad R_4 = 635.55 \ \text{ohms}$$

$$R_3 = 364.45 \ \text{ohms}$$
 Apply E_{out2} to the recorder input terminals and the result is a direct reading $10^{\circ}C$ full scale therm

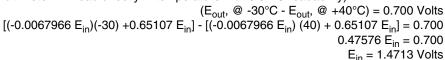
$$1.1180 = \frac{R_4 \ 1.7591}{R_4 + 100 - R_2}$$

$$R_4 = 635.55$$
 ohms

4. Apply E_{out2} to the recorder input terminals and the result is a direct reading 10°C full scale thermometer.

To make a 4 digit 100 mV sensitivity digital voltmeter into a direct reading differential thermometer whose ambient range is -30 to 40°C;

- 1. Select Part number 44203 (temperature range -30 to 50°C) basic equation Eout = (-0.0067966 Ein) T +0.65107 Ein
- 2. Calculate Ein so that 10 mV equals one degree C. (This is done so that the Digital Volt Meter will read directly in temperature with 0.01°C readability)



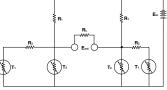


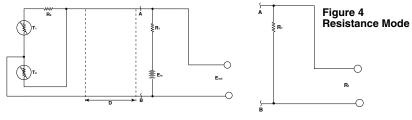
Figure 2

- 3. Connect two linear networks (#44203) as shown in Fig. 2.
- 4. Apply Equit to the Digital Volt Meter input terminals for a direct reading differential thermometer.

To make a 2-wire system from a 3-wire system using any Linear component:

- 1. For voltage mode, connect R2 to the thermistor composite. (See Figure 3.) This unit can function as the temperature sensor and be located remote from the signal conditioning circuit by up to distance "D".
- 2. The resistance mode differs from the voltage mode only by removal of the power source. (See Figure 4.)
- 3. Acceptable distance "D" varies according to the temperature range. Using #22 wire "D" may be as follows without loss of accuracy in both 2-wire and 3-wire systems. Where distance "D" is greater than indicated, heavier gauge wire may be used.

	=
Temperature Range	Distance "D"
0 to 100°C	30 m (100')
-5 to 45°C	91 m (300')
-30 to 50°C	91 m (300')
30 to 100°C	91 m (300')



Example 4:

Multiplexing to connect any number of thermistor composites to a single signal conditioning circuit. (See Figure 5.) Multiplexing can be accomplished much more easily with a two-wire system, such as shown in Figure 5.

Lead Colors:

Green: Common to T1 & T2 Brown: T1 Red: T2

